



The 21st Lomonosov Conference on Elementary Particle Physics Moscow, 24 Aug – 30 Aug 2023



Status and perspectives of the AMoRE experiment

Kornoukhov Vasily

on behalf of the AMoRE Collaboration

MEPhI

(Moscow, Russia)

vnkornoukhov@mephi.ru



AMoRE (Advanced Mo-based Rare process Experiment): search for $0\nu 2\beta$ -decay of ^{100}Mo isotope with scintillation cryogenic bolometer

China
Germany
India
Indonesia
Korea
Pakistan
Russia
Thailand
Ukraine



2003 – the beginning of works on CaMoO_4 scintillation crystals growth in Korea (and in Russia)

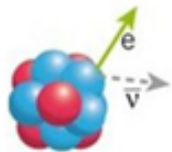
2009 – creation of International collaboration AMoRE

2006-2012 – JSC Fomos-Materials developed the technology of $^{48\text{free}}\text{Ca}^{100}\text{MoO}_4$ crystals growth.

2013 – Foundation of CUP (Center for Underground Physics IBS).



Motivation for the search for neutrinoless double beta decay process



$$(Z,A) \rightarrow (Z+1,A) + e^- + \bar{\nu}_e$$

${}^3\text{T}, {}^{14}\text{C}, {}^{40}\text{K}, \dots$

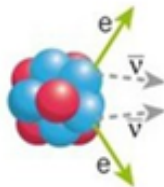
E. Rutherford
P. Curie
1898



Wolfgang Pauli
1930



M. Goeppert-Mayer
1935



$$(Z,A) \rightarrow (Z+2,A) + 2e^- + 2\bar{\nu}_e$$

$T_{1/2}^{2\nu} > 10^{18} \text{ yr}$

($\Delta L=0$, allowed,
even-even ${}^{76}\text{Ge}, {}^{130}\text{Te}, {}^{100}\text{Mo}, \dots$)



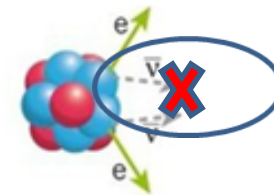
Ettore Majorana
1937



Giulio Racah
1937



Wendell Furry
1939



$$(Z,A) \rightarrow (Z+2,A) + 2e^-$$

$T_{1/2}^{20\nu} > 10^{25} \text{ yr}$

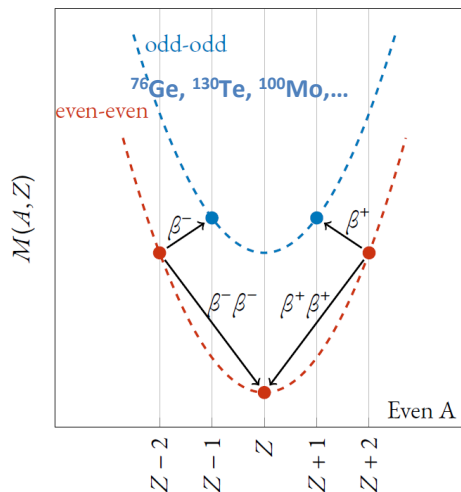
($\Delta L \neq 0$ ($L=2$), forbidden,
even-even ${}^{76}\text{Ge}, {}^{130}\text{Te}, {}^{100}\text{Mo}, \dots$)

If the process exists: neutrino is Majorana particle (i.e. it is its own antiparticle) beyond the Standard Model.

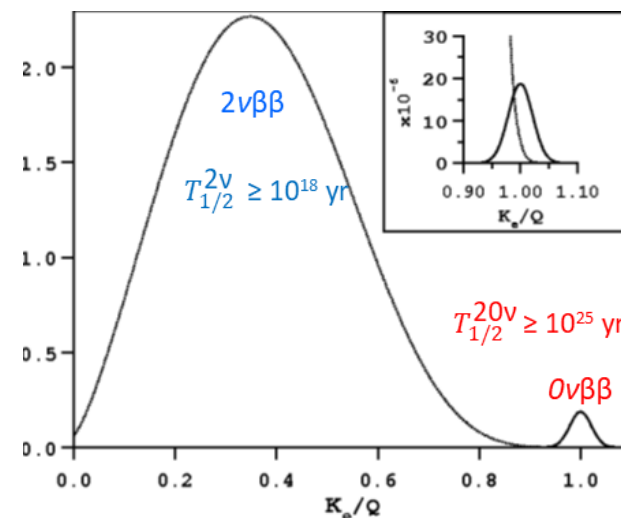
- Violation of Lepton number conservation ($\Delta L=2$): new physics
- Nature of neutrino (Majorana or Dirac particle?)
- The absolute neutrino mass scale ($1/T_{1/2}^{0\nu} \sim m_\nu^2$)
- **CP**- violation in the lepton sector

To observe $2\nu\beta\beta$ decay, the single β -decay must be **energetically forbidden** due to **energy conservation constraint** →

In total 35 isotopes available and
~ 11 of them can be used for $0\nu\beta\beta$ search



Experimental signature of $2\nu\beta\beta$ and $0\nu\beta\beta$



Sensitivity of $0\nu 2\beta$ -decay experiments: the problem of background and energy resolution

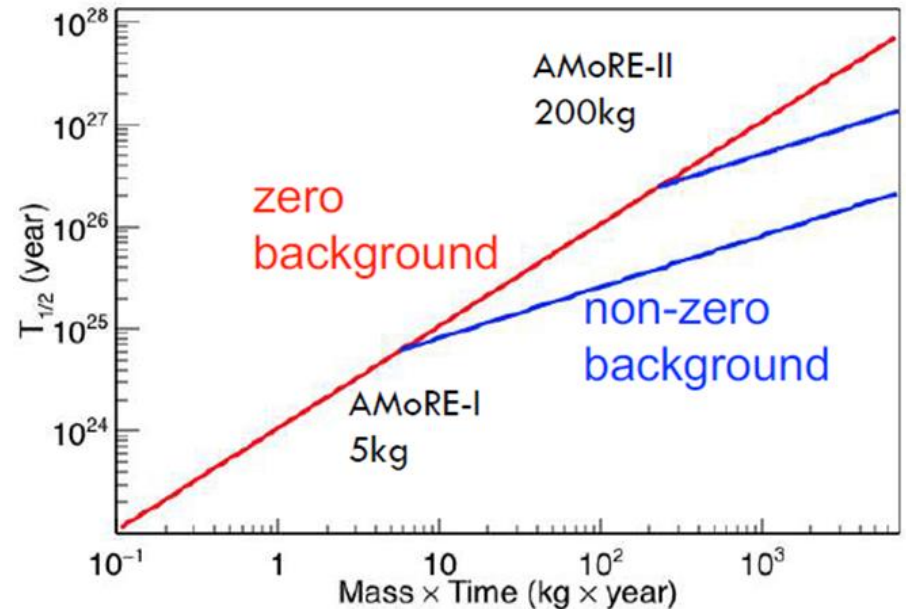
For “sizeable” background

$$T_{1/2}^{0\nu}(\text{exp}) \sim a\varepsilon \sqrt{\frac{MT}{b\Delta E}}$$

Isotopic Abundance → a
 Detection Efficiency → ε
 Detector Mass → M
 Time → T
 Background level (count/keV kg year) → b
 Energy Resolution → ΔE

“Zero” background

$$T_{1/2}^{0\nu}(\text{exp}) \sim a\varepsilon \frac{MT}{n_{CL}}$$

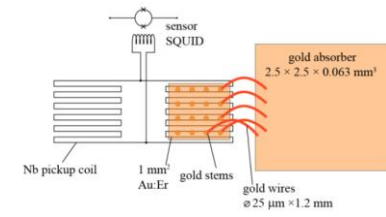
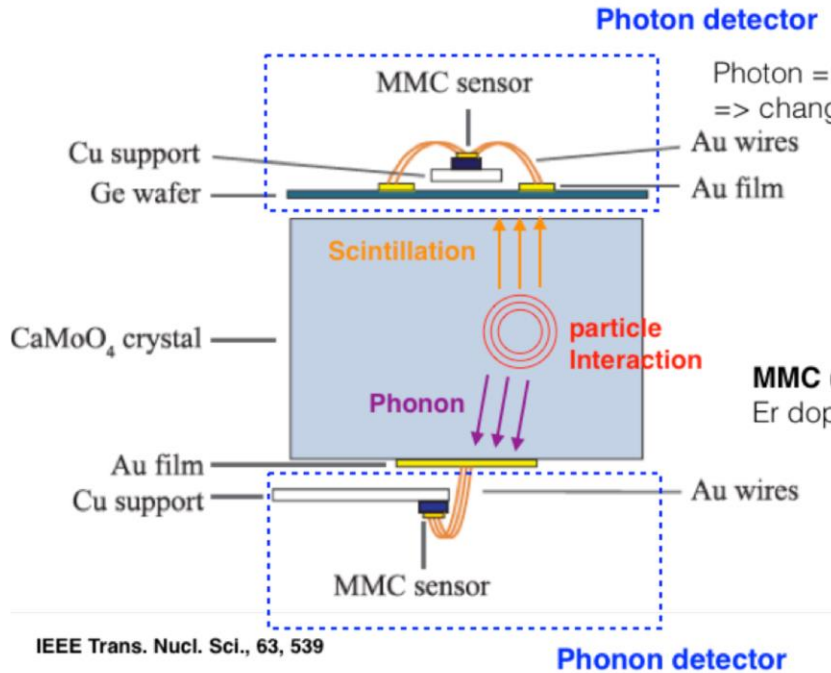


AMoRE scintillation cryogenic detector

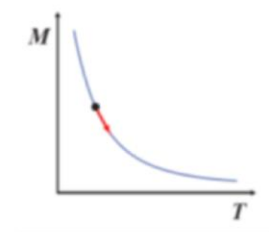
temperature sensor: MMC (Metallic Magnetic Calorimeter)

registration system: SQUID (Superconducting Quantum Interference Device) magnetometer

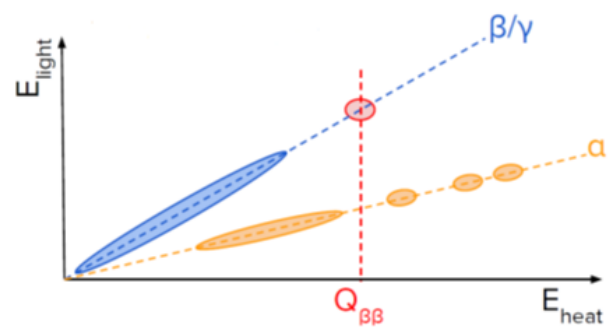
Simultaneous registration of two signals: phonon and light



MMC (metallic magnetic calorimeter)
Er doped Au film, Er spin in B-field flips as T changes.



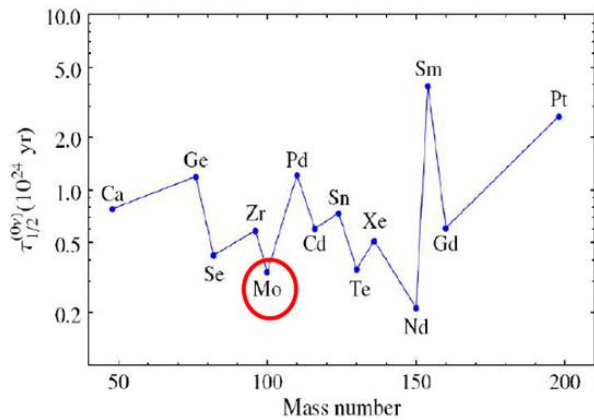
Phonon => heating MMC => change of Magnetization => SQUID



- Different light yield (LY) of α vs β/γ to actively suppress background: Rejection of α-induced background
- High energy resolution ~ 10 keV FWHM at 2.6 MeV.
- Fast signal timing: a few msec rise-time for phonon signals at mK
- Low random coincidence background.

Why is ^{100}Mo isotope chosen for AMoRE detector?

- ✓ High $Q_{\beta\beta} = 3034 \text{ keV} > ^{208}\text{Tl}$ γ -line (2615 keV) from rock and materials).
- ✓ Relatively short half life ($0\nu\beta\beta$) expected from the theoretical calculation.
- ✓ High natural abundance: 9.7%
- ✓ Production of ^{100}Mo isotope @97% at industrial scale: centrifuges (ECP, Russia).



Barea et al., *Phy. Rev. Lett.* 109, 042501 (2012)

| Isotope | Q (MeV) | Abundance, % |
|-------------------|---------|--------------|
| ^{48}Ca | 4,271 | 0,19 |
| ^{76}Ge | 2,040 | 7,8 |
| ^{82}Se | 2,995 | 8,7 |
| ^{100}Mo | 3,034 | 9,7 |
| ^{116}Cd | 2,802 | 7,5 |
| ^{124}Sn | 2,228 | 5,8 |
| ^{130}Te | 2,533 | 34,1 |
| ^{136}Xe | 2,479 | 8,9 |
| ^{150}Nd | 3,367 | 5,6 |

ECP (Zelenogorsk, Russia)



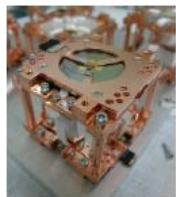
^{100}Mo -based scintillation crystals (XMoO_4) operated under cryogenic temperature.

- ✓ ^{100}Mo -based scintillation crystals: XMoO_4 (XMO , $\text{X} = \text{Ca}, \text{Li}_2$, etc, ...) with simultaneous detection of light/heat signal \rightarrow rejection of α -background
- ✓ Detector = Source: high efficiency $\sim 80 \div 85\%$.
- ✓ Technology of Czochralski crystal growth: High purity \rightarrow very low intrinsic radioactive background.

Implementation of AMoRE experiment (Stages Plan)

Completed
2015 ÷ 2018
6 CMO & 1.9 kg
 $^{48\text{depl}}\text{Ca}^{100}\text{MoO}_4$

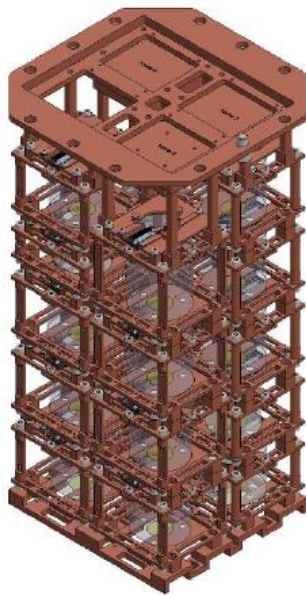
AMoRE-Pilot to demonstrate
the potential for $0\nu\beta\beta$ probe



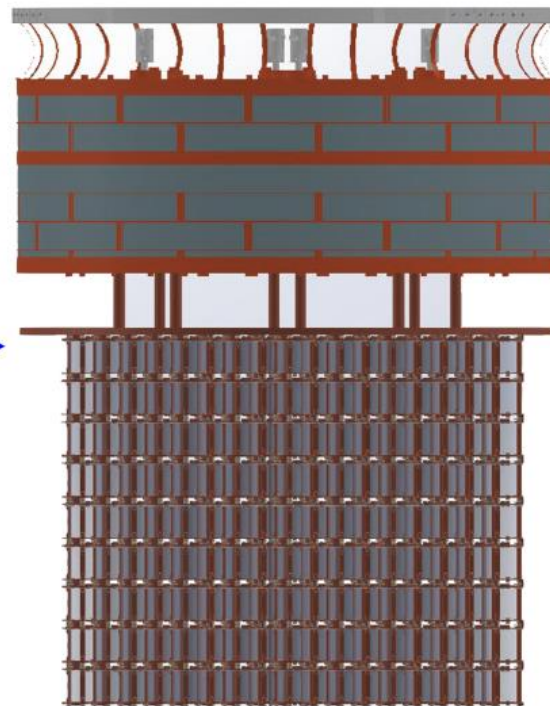
Single module



AMoRE-Pilot



AMoRE-I



AMoRE-II
Being prepared

$^{48\text{depl}}\text{Ca}^{100}\text{MoO}_4 + \text{Li}_2\text{MoO}_4$ crystals

D 5 x 5 cm (~ 310 g)

D 6 x 6 cm (~ 520 g)

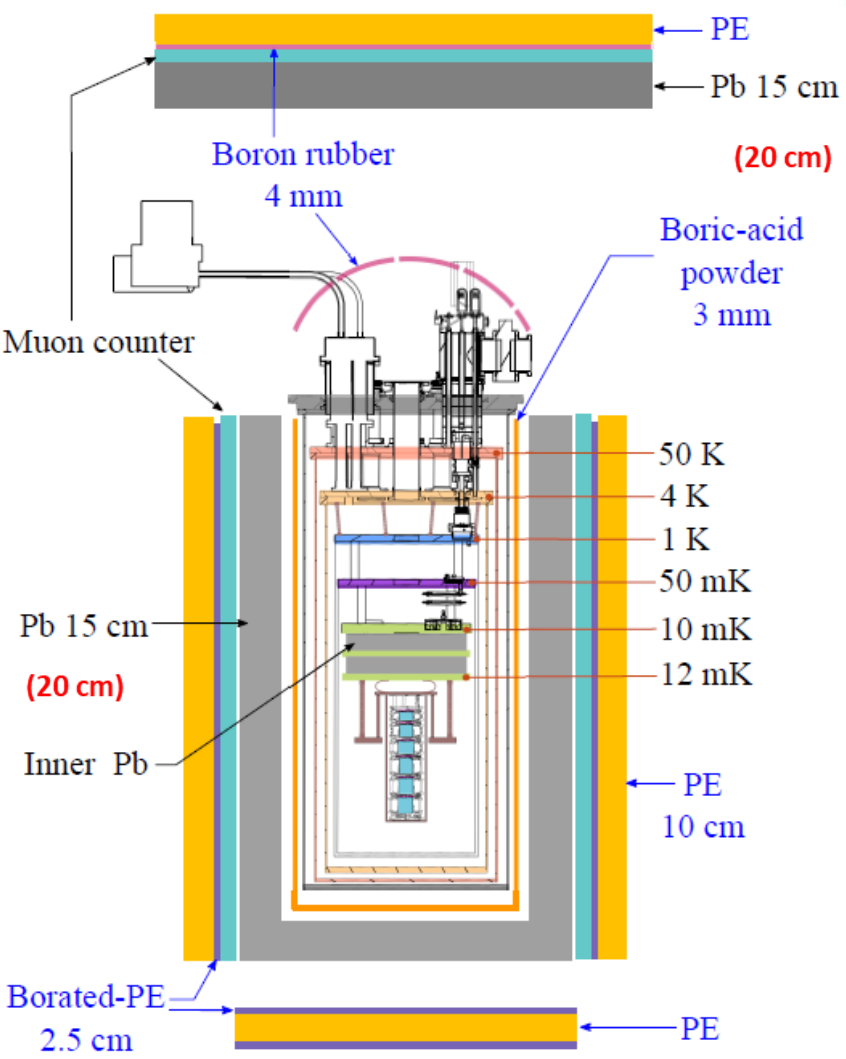
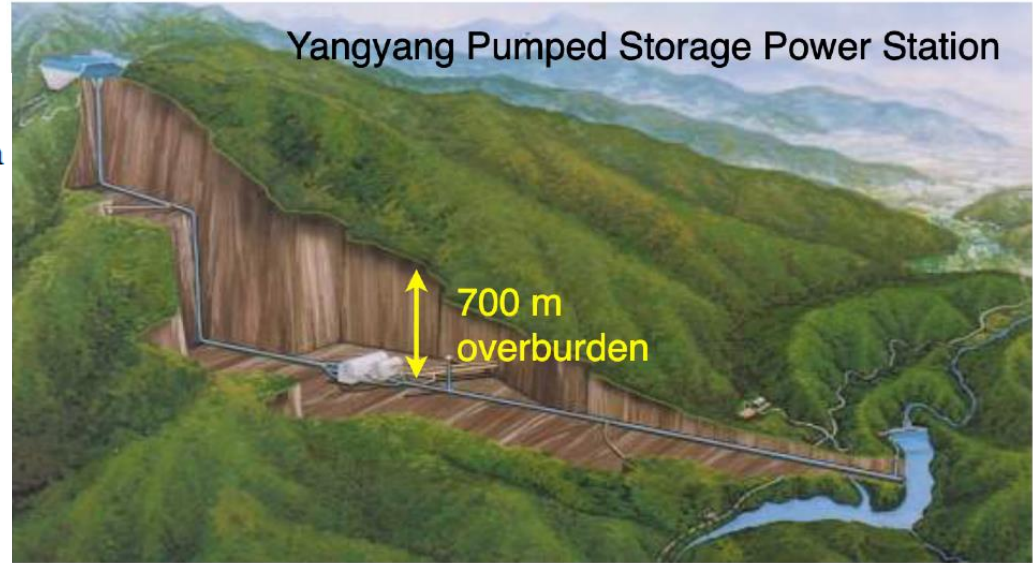
Planned since Dec 2023 →

1st stage of AMoRE-II - 90 crystals of LMO (10 towers)

Total mass of 178 kg XMoO_4 (100 kg of ^{100}Mo)

40 towers ~ 360 XMoO_4 crystals

Cryostat with shielding/AMoRE-Pilot and AMoRE-I in YangYang lab



Pulse-tube dilution refrigerator:

Operating at 10 mK with 1.2 μ W cooling power.
 Damping system to reduce vibration noise signals from the impulse tube of the CF-DR cryostat.

15-20 cm Pb (γ), boron and polyethylene (neutrons),
 Plastic scintillator muon counter (muons veto).

YangYang underground laboratory

-700 m minimum vertical depth (2000 m.w.e)
 Radon free air supplied

AMoRE-I experiment

Period: Aug 2020 – April 2023

18 crystals:

$^{48}\text{freeCa}^{100}\text{MoO}_4$:

13 from Fomos-Materials (4.58 kg)

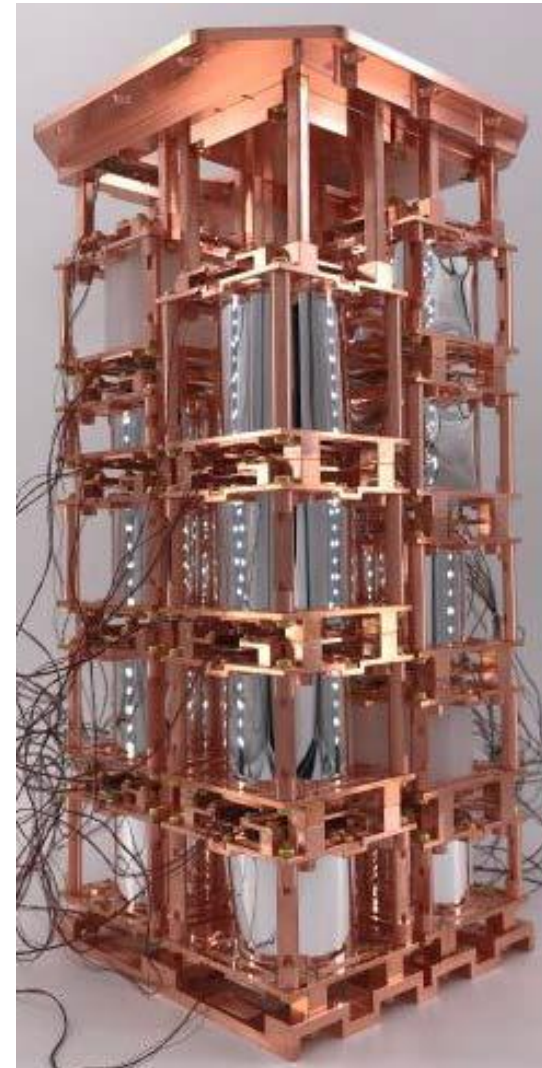
$\text{Li}_2^{100}\text{MoO}_4$:

5 from NIIC + 1 from CUP (1.61 kg)

-Total crystal mass = 6.19 kg, ^{100}Mo mass = 3.1 kg

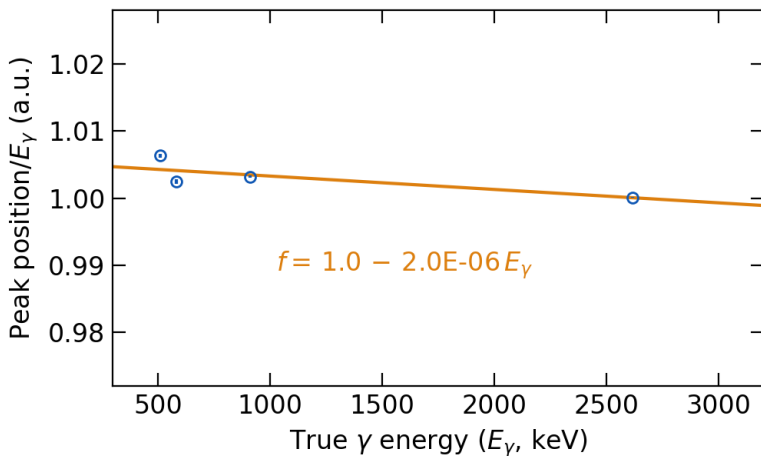
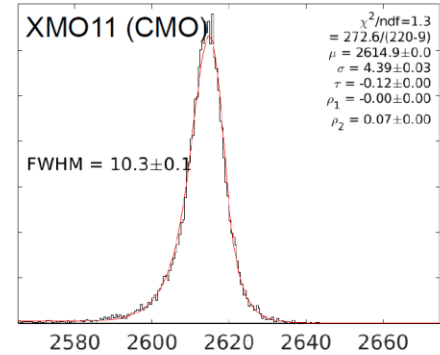
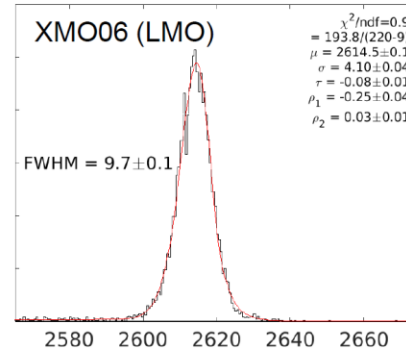
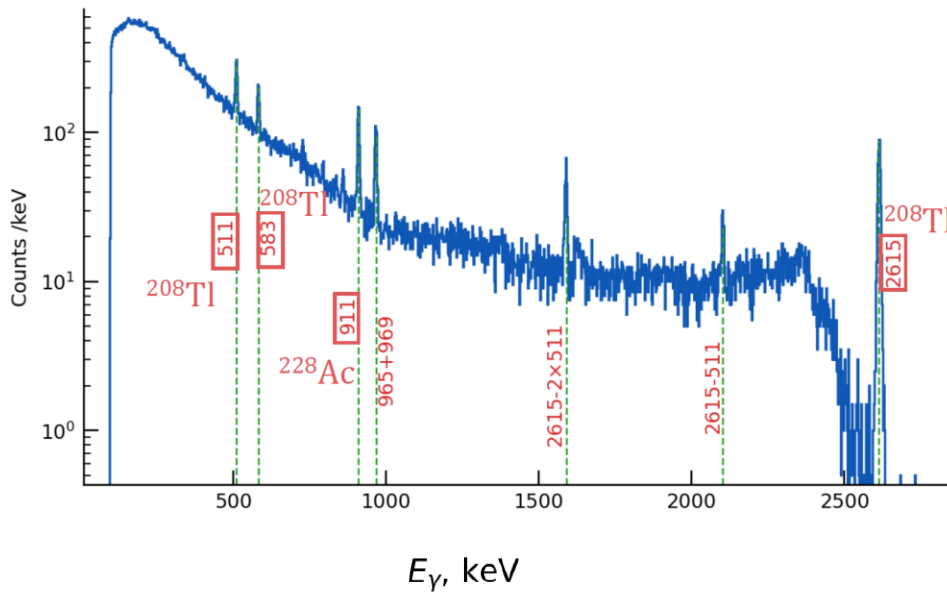
Upgrade from Pilot:

- Stabilization heater for all crystals.
- MMC sensor: AuEr \rightarrow AgEr.
- Using same cryostat + two stage temperature control:
 $\langle \Delta T \rangle < 1 \mu\text{K}$.
- Shielding enhancements:
 - Outer Pb: 15 cm \rightarrow 20 cm;
 - Neutron shields: boric acid silicon + more PE / Boron-PE.
 - Better muon counter coverage ($\sim 4\pi$).
 - More supply of Rn-free air.





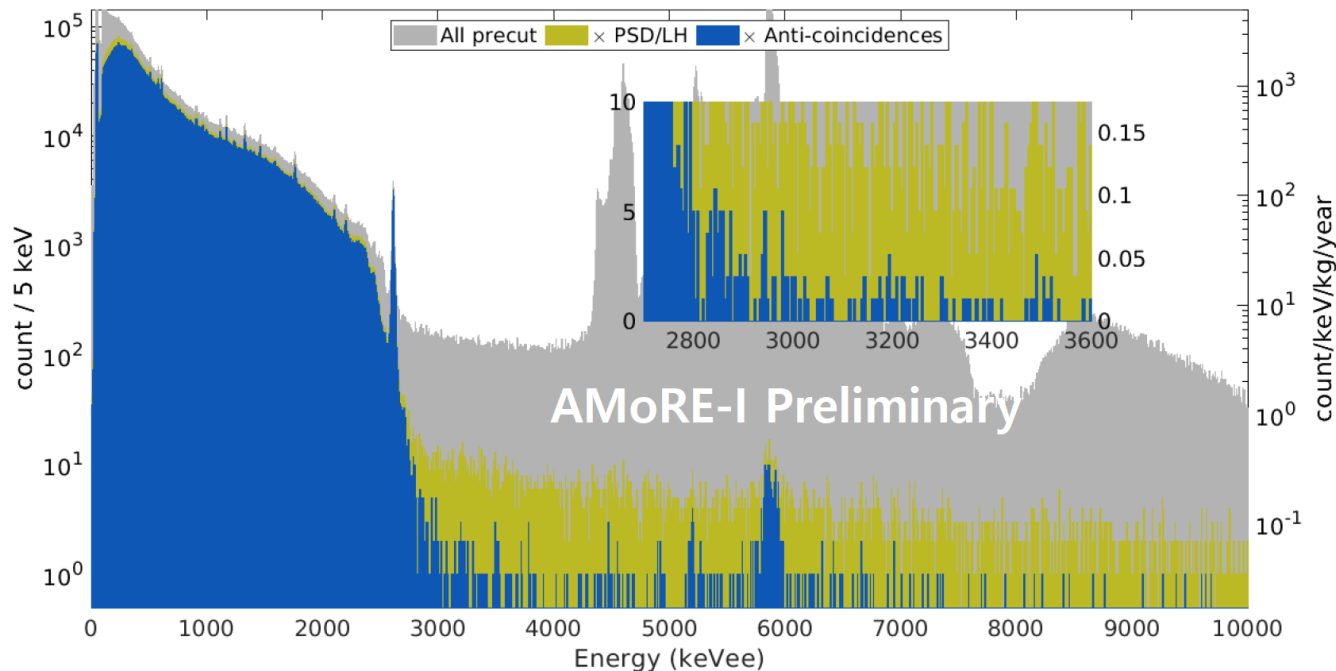
AMoRE-I detector performance (energy calibration & resolution)



- **External γ source:** ^{232}Th -doped welding rods outside of OVC (Outer Vacuum System)
- Slight second order non linearity
- FWHM@2.6MeV \sim [8.9 ÷ 32.7] keV FWHM at 2615 keV, \sim 15 keV average

Best Measured 2.6 MeV γ scintillation energy is 2.5 keV (0.95 keV /MeV) for AMoRE II type LD

The background spectrum AMoRE-I



All crystal excluding 1 LMO for very poor β/α discrimination power:

13 CMO + 4 LMO: live exposure = **8.20 kg_{XMO} · yr = 3.96 kg_{ISO} · yr**

✓ Anti-coincidence cuts reject events:

- coincident at multiple crystals within 2 ms ($\epsilon \sim 99.8\%$)
- within 10 ms after a muon counter event ($\epsilon \sim 99.8\%$)

✓ α -tagging of internal ^{208}Tl background within 20 min after a ^{212}Bi α -decay event candidate ($\epsilon \sim 98\%$)

Background = 0.037 +/- 0.001 counts/keV/kg/year, from ROI side band

$T_{1/2}^{0\nu} > 3.7 \times 10^{24}$ years at 90% C.L. (to be update)

AMoRE-II detector

Detector array: 100 (88) kg of ^{100}Mo , 178 (157) kg of LMO crystals (360 modules)

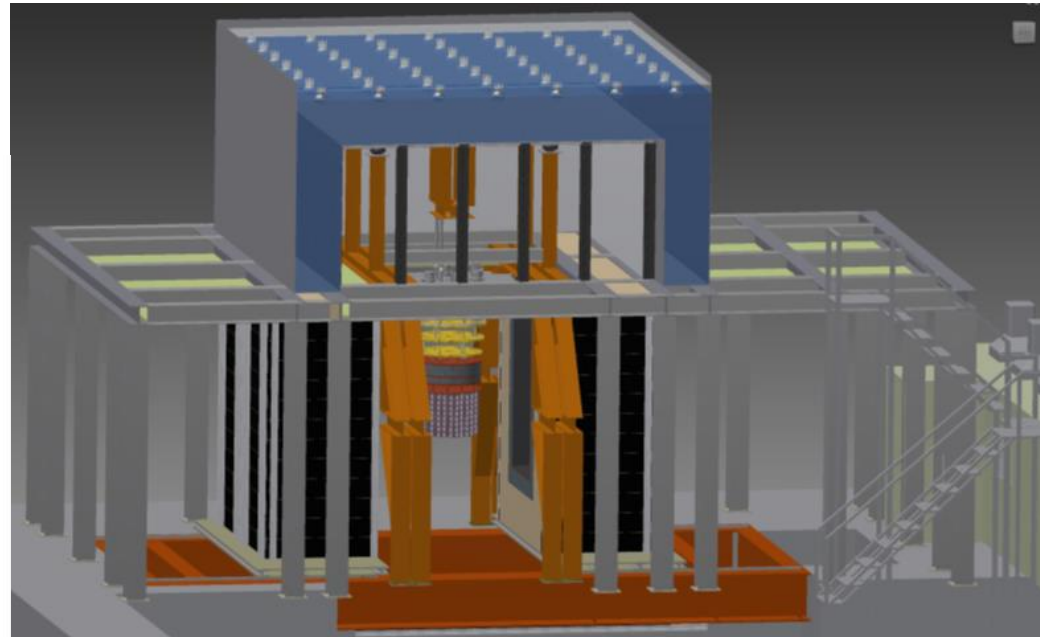
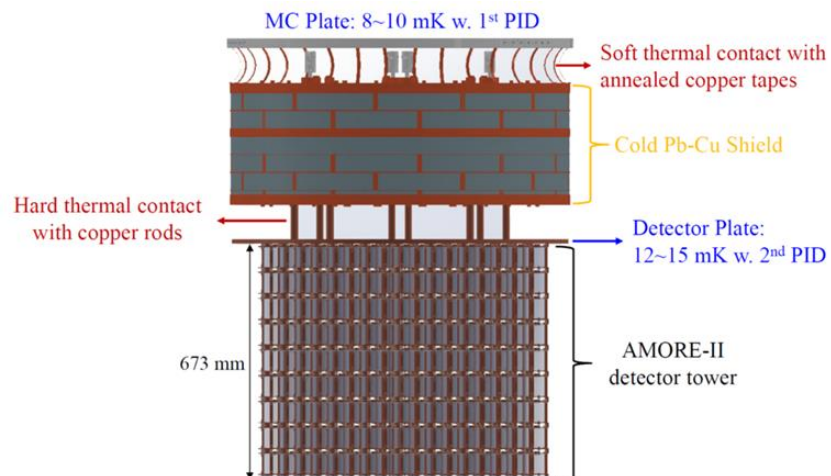
Scintillating molybdate crystals CMO from Fomos-Materials of different sizes and Li_2MoO_4 (LMO) by NIIC and CUP: D5 x 5 cm (310 gr) and D6 x 6 cm (~ 530 g)

Recent R & D efforts at HQ (Daejeon): detector performance improved significantly:

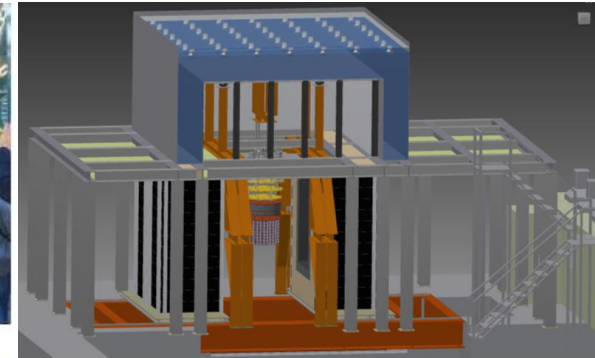
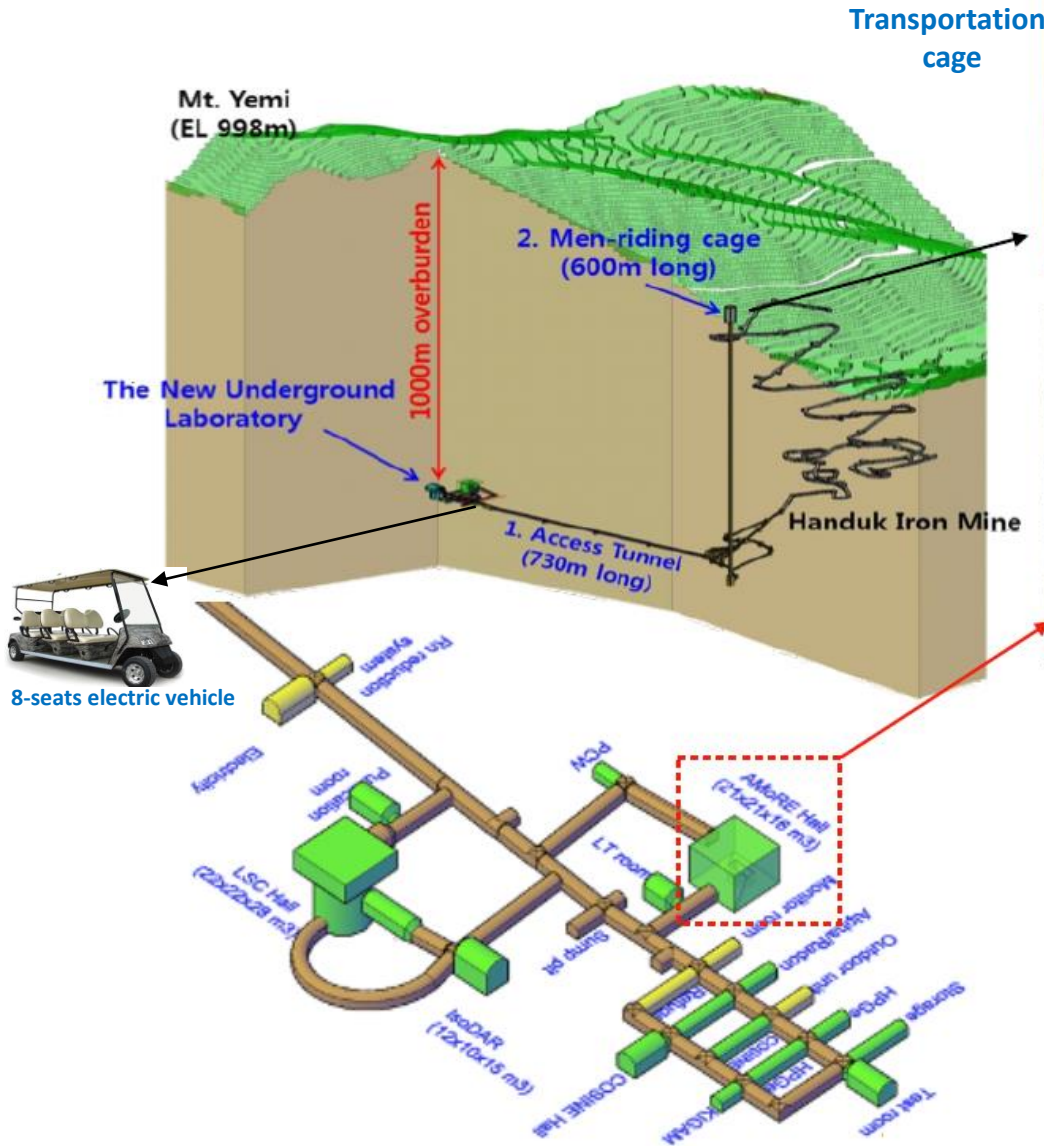
- Energy resolution (FWHM) at 2.6 MeV: $7 \div 9$ keV at 10 mK
- Light measurement: 0.8 - 0.95 keV/MeV
- Alpha particle Discrimination Power (DP): L/H ratio: 14 - 19.5 @ ~ 5MeV and PSD: ~5 @ ~ 5MeV
- Fast time response (rise time = $1 \div 2$ ms @ 30 mK)

Jinju refrigerator:

- sample space: $\text{Ø}1 \text{ m} \times \text{H}1.1 \text{ m}$
- 26 cm thick inner lead shield



New Underground Laboratory Yemilab to host AMoRE-II



The constructions have been done
(2017.09 – 2022.07)

2,500 m² of experiment dedicated area
Since Sept 2022, the Yemilab is in operation
1000 m vertical depth (2500 m.w.e)

Radon Remove System

Preliminary muon rate at AMoRE hall:

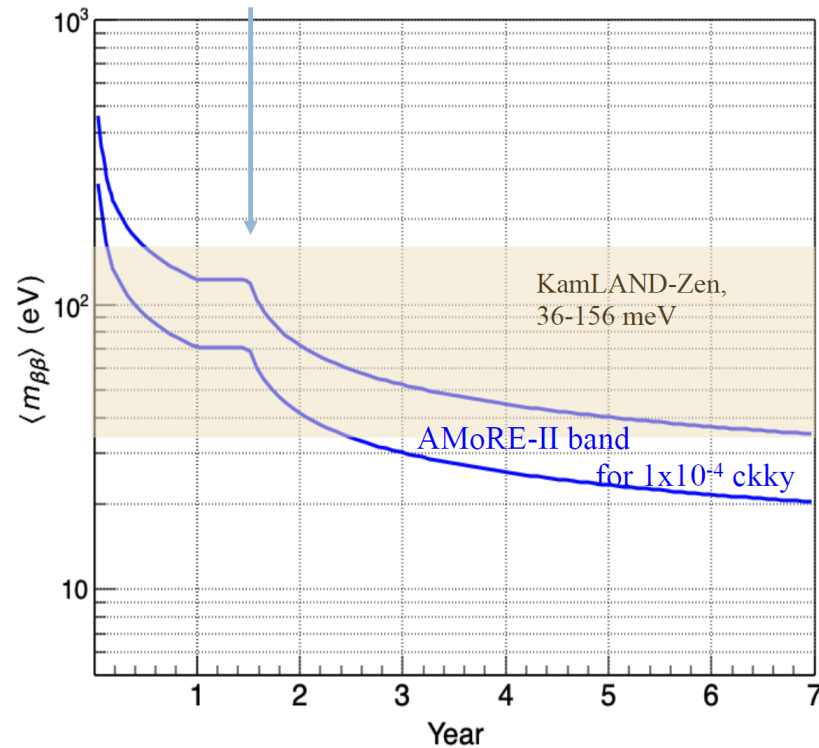
$$1.0 \times 10^{-7} \mu/\text{cm}^2/\text{sec}$$



AMoRE-II expected sensitivity and limits

YEONGDUK KIM
26th AMoRE collaboration meeting
16 Aug. 2023

90 360
crystals crystals



Final results of AMoRE-I with further improvement

Background level $\leq 10^{-4}$ counts/keV/kg/year at 2860 \div 3200 keV

AMoRE-II for $T_{1/2}^{0\nu} > 5 \times 10^{26}$ years and 100 kg of ^{100}Mo x 5 years operation



Conclusions

AMoRE-I

- The AMoRE-I total effective exposure : 3.12 kg_{Mo100} year (from Aug. 2020 for 2.5 years)
- ✓ The background level in AMoRE-I is ~ 0.037 cnts/keV/kg//year (at ROI)
- ✓ $T_{1/2}^{0\nu} > 3.7 \times 10^{24}$ years - best 90% limit for ^{100}Mo (to be update)
(current best limit: 1.8×10^{24} of CUPID Mo)

AMoRE-II

- Detector array: 100 kg of ^{100}Mo , 178 kg of LMO crystals (360 modules) $\emptyset 5\text{cm} \times \text{H.}5\text{cm}$ (310 g) and $\emptyset 6\text{cm} \times \text{H.}6\text{cm}$ (520 g)
- Expected background at the ROI down to 10^{-4} cnts/keV/kg/year
- AMoRE-II will run in two phases, aiming the final goal of $T_{1/2}^{0\nu} > 5 \times 10^{26}$ years ($m_{ee} \sim 2 \times 10^{-2}$ eV).
- The first phase with 90 crystals (27 kg) of $\text{X}^{100}\text{MoO}_4$ will start at the end of 2023.
- The construction of major facilities and subsystem are almost completed.
- Preparing to install DR (Dilution Refrigerator).

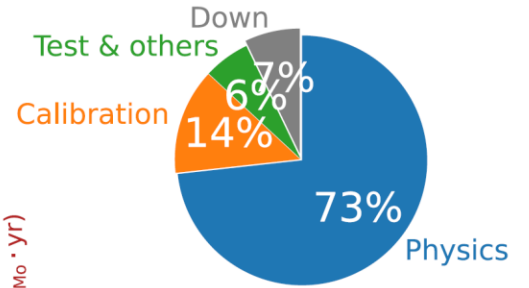
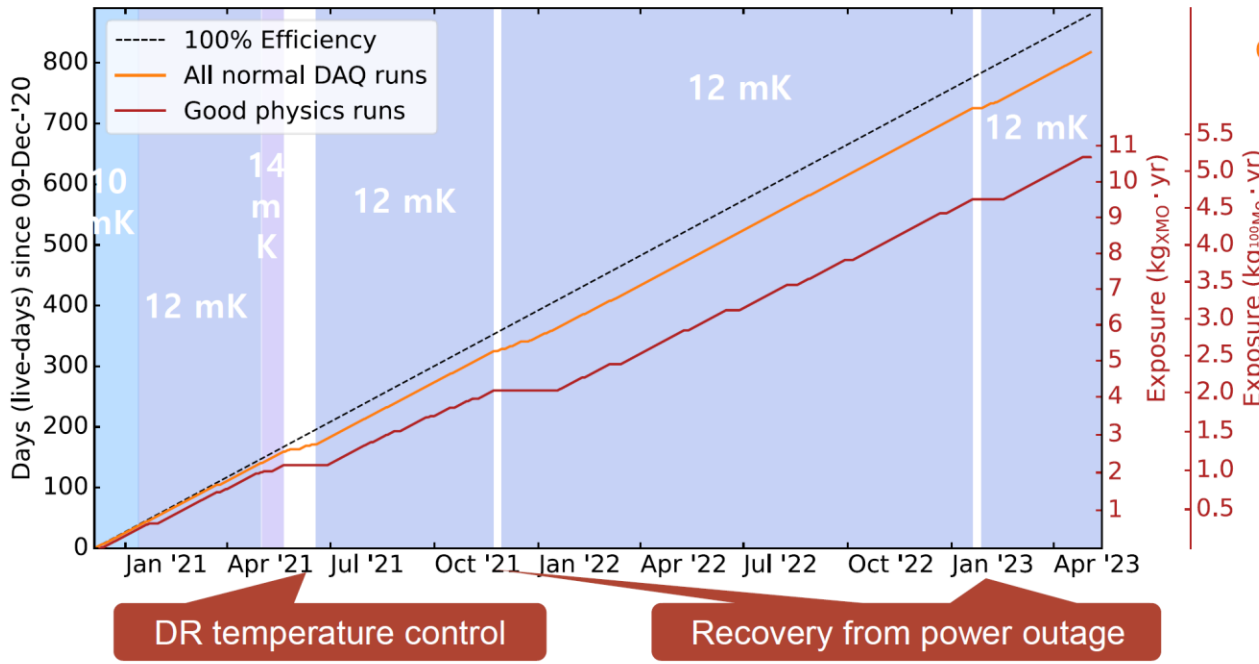
Yemilab

- A new underground laboratory in Korea (Yemilab) to host AMoRE-II experiment: 2,500 m² of experiment dedicated area & 1000 m vertical depth (2500 m.w.e) & 1.0×10^{-7} $\mu/\text{cm}^2/\text{sec}$

Back up slides



AMoRE-I data taking



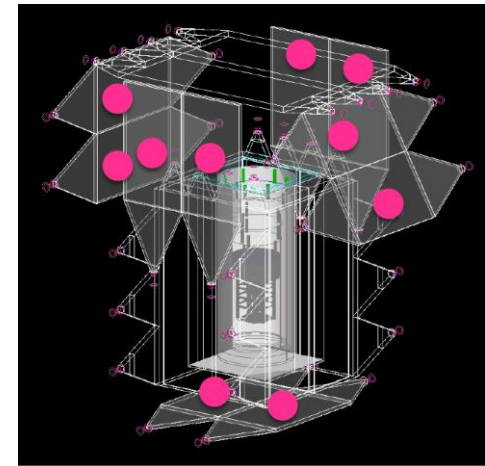
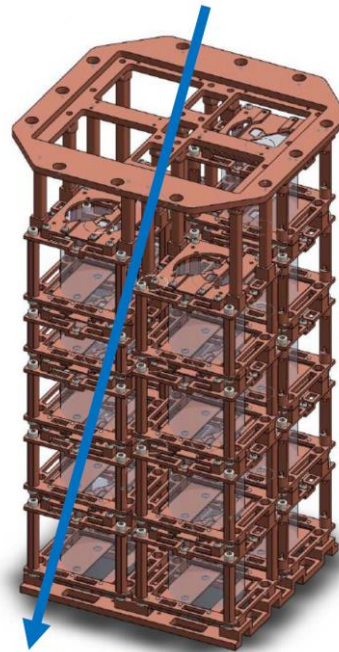
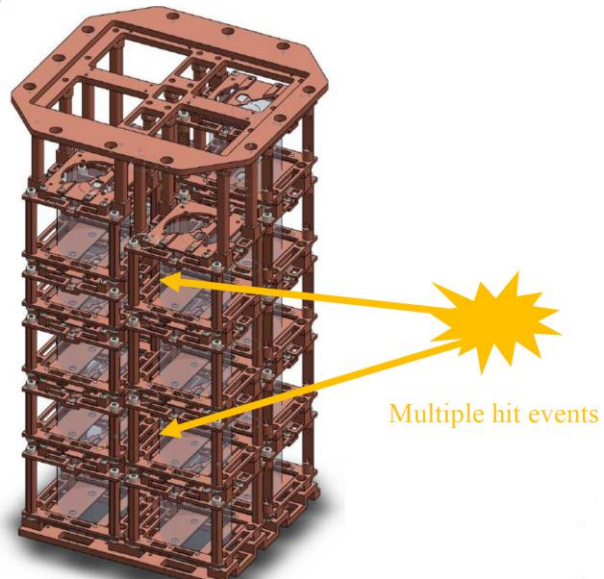
| 12 mK physics data | Exposure (kg _{XMo} · yr) |
|---|-----------------------------------|
| Total | 10.16 |
| - Bad channels/runs* | 8.76 |
| - deadtime & anti-coincidence (= live exposure) | 8.20 |
| × efficiencies (= effective exposure) | 6.44 |
| in ¹⁰⁰ Mo | 3.11 (kg _{ISO} · yr) |

*: ex) Bad photon channel of LMOCUP, phonon ch. 3 not working before 1st outage, severe fluctuation runs, ...

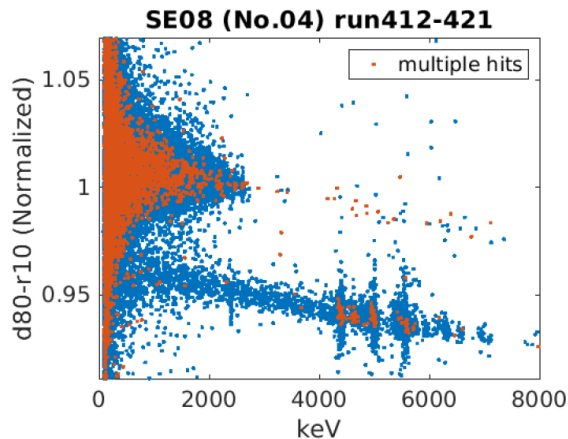
All Science Runs: Dec/2020 ~ Apr/2023

Hanbeom Kim (IBS/SNU) for 26th AMoRE Collab. Meeting
Aug. 16 – 18, 2023

Particle identification: coincidence events - 1

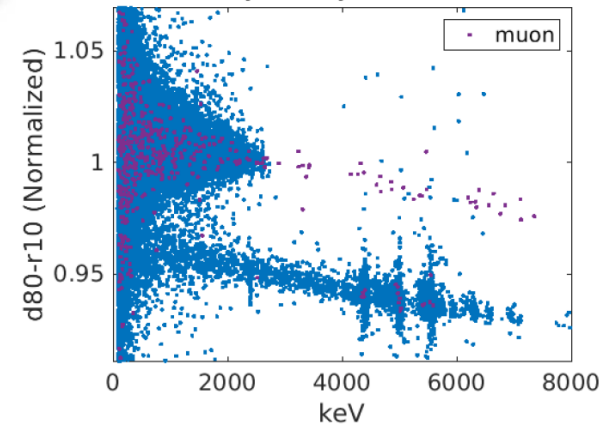


Muon Veto System
SE08 (No.04) run412-421



Multiple hits cut:
Events within ± 2 ms time window to be coincidental

- $\epsilon \sim 99.8\%$

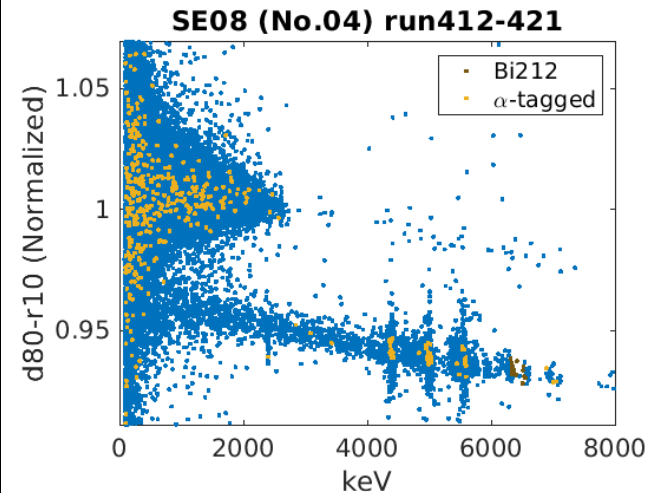
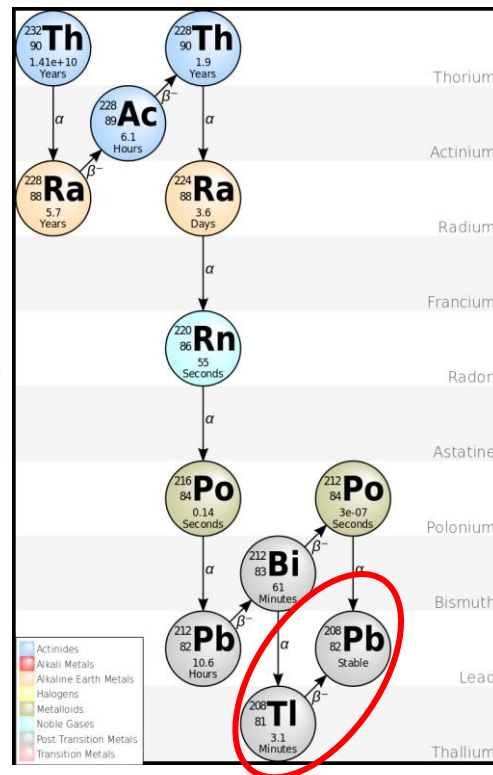
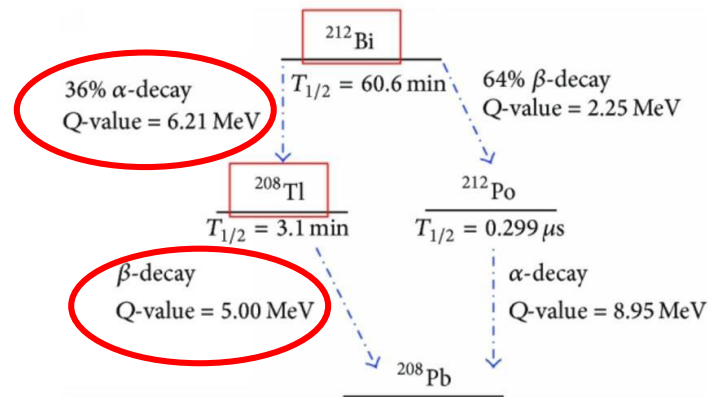


- Muon tagging data is obtained from Muon Veto System (MVS) installed outside of the cryostat
- ± 10 ms windows are rejected
- $\epsilon \sim 99.8\%$

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Aug. 16 – 18, 2023

Particle identification: coincidence events - 2

α -tagging of internal Tl-208 background



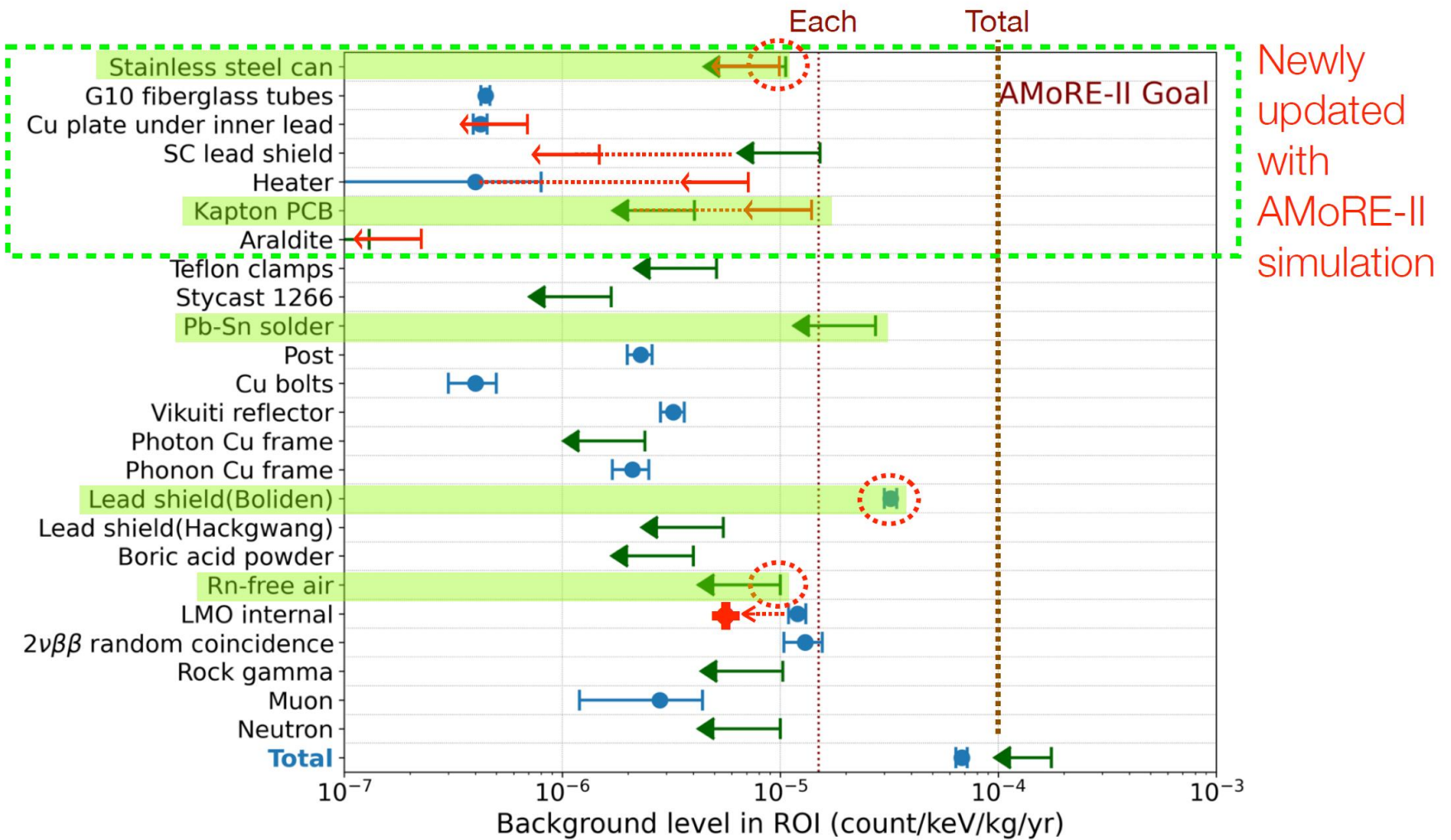
Hanbeom Kim (IBS/SNU) for 26th AMoRE Collab. Meeting
Aug. 16 – 18, 2023

^{212}Bi alpha can be used for α -tagging of internal ^{208}Tl background

- $^{212}\text{Bi} \rightarrow ^{208}\text{Tl}$ (α 35.94%): $T_{1/2} = 60.55 \text{ min}$, 6207.26 keV
- $^{208}\text{Tl} \rightarrow ^{208}\text{Pb}$ (β): $T_{1/2} = 3.053 \text{ min}$, $Q \sim 5 \text{ MeV}$
- Events within 20 min window ($> 3.053 \text{ min} \times 5$) after each ^{212}Bi candidates are rejected
- $\epsilon \sim 98\%$ ($> 99\%$ for many crystals, $\sim 82\%$ for the worst case (SB29))



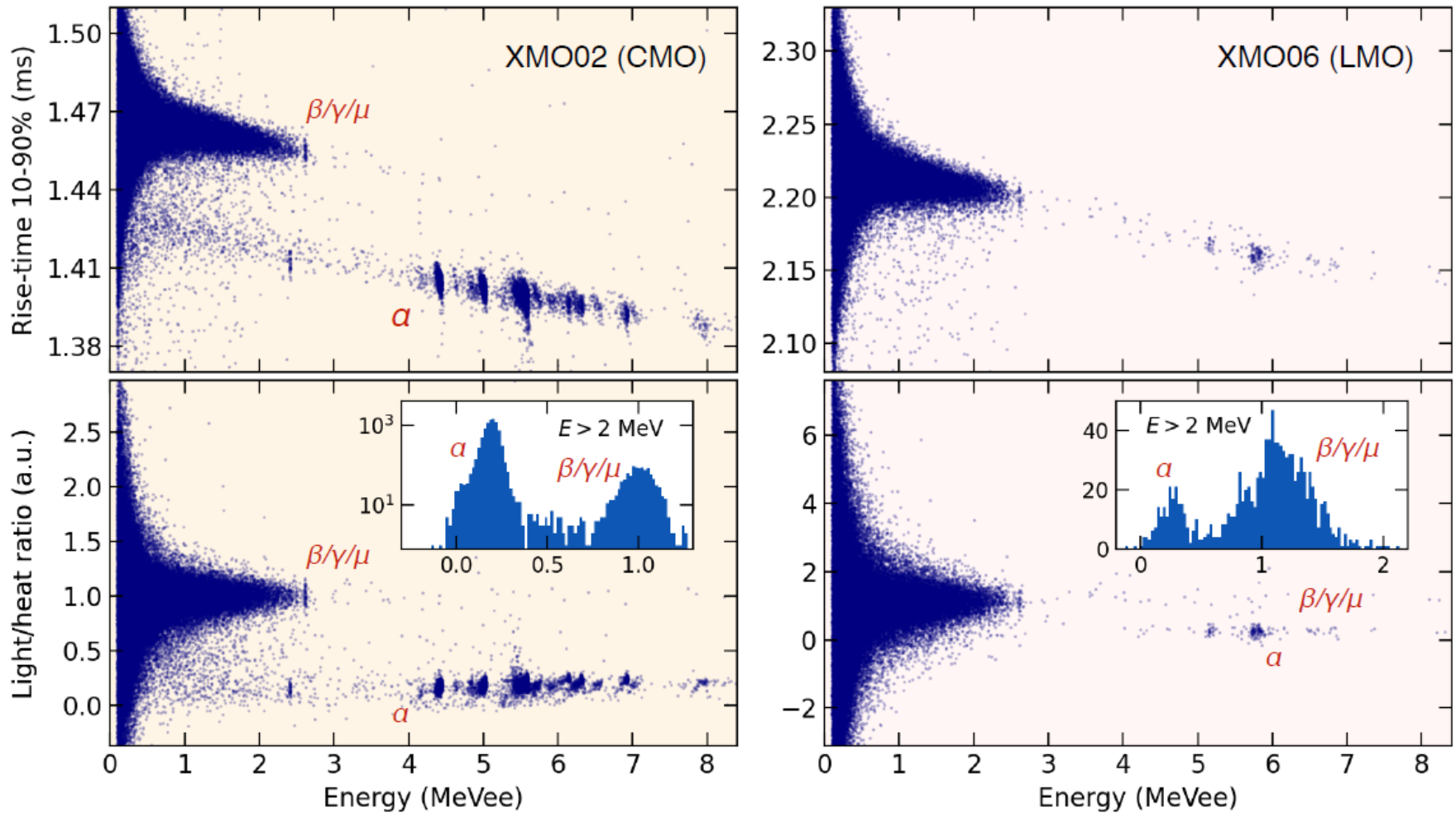
AMoRE-II backgrounds estimation



Eunju Jeon, CUP/IBS

AMoRE Collab. Meeting @IBS HQ, 16-18 August 2023

Particle identification: Alpha rejection (two signals: phonon and light)



- ✓ CMO shows better discrimination power (light yield: CMO > LMO).
- ✓ LMO has much less α contamination.

$$DP \equiv \frac{|\mu_{\beta/\gamma} - \mu_{\alpha}|}{\sqrt{\sigma_{\beta/\gamma}^2 + \sigma_{\alpha}^2}}$$

YangYang and Yemi (Handuk iron mine) underground laboratories



Bird view of Handeok Iron Mine

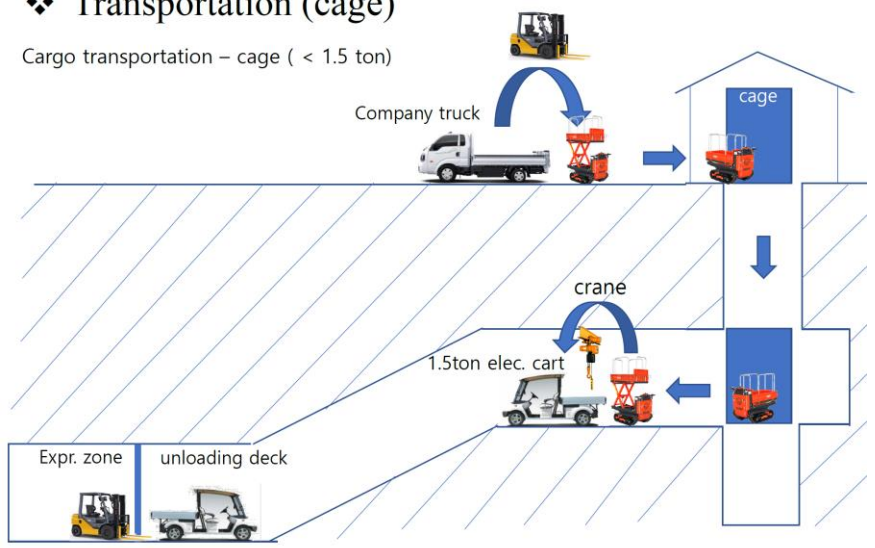


Handeok has two shafts for mining
1st shaft ~ 300 m long
2nd shaft 600 m long (NEW)

Transportation to Yemi lab/ AMoRE-II: cage and rampway

❖ Transportation (cage)

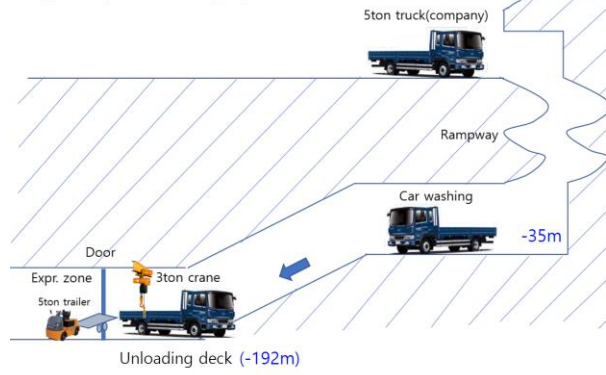
Cargo transportation – cage (< 1.5 ton)



➤ All transportation vehicle will be ready by Oct.

❖ Transportation (rampway)

Cargo transportation – rampway



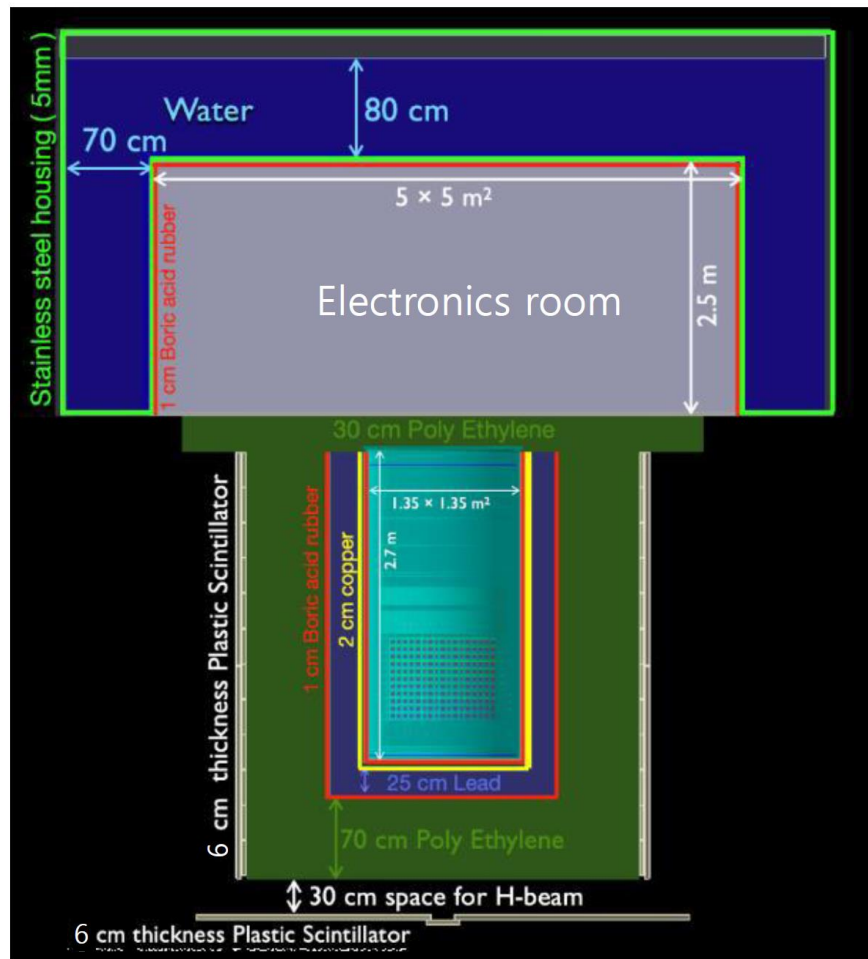
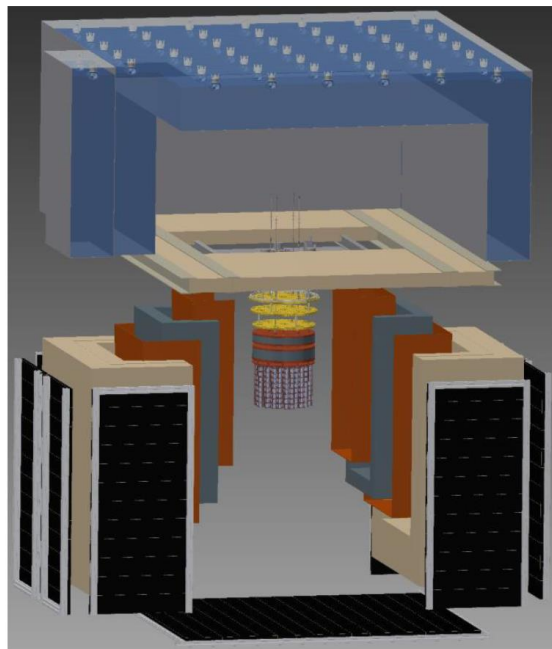
➤ The crane and trailer will be ready by Oct.

Car washing system (-35m)

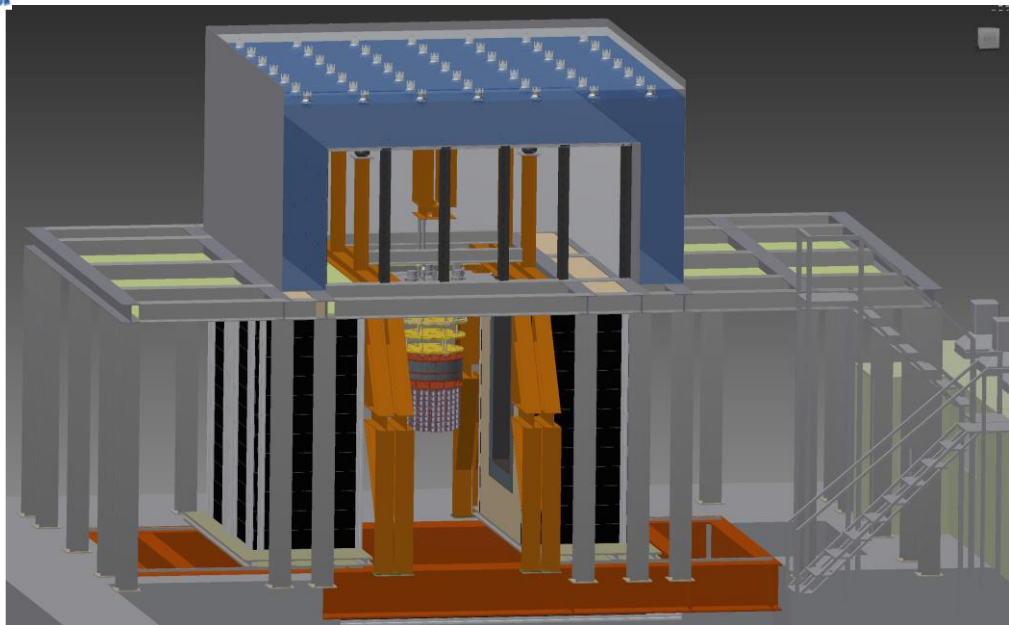


K.S. Park
on behalf of operation team

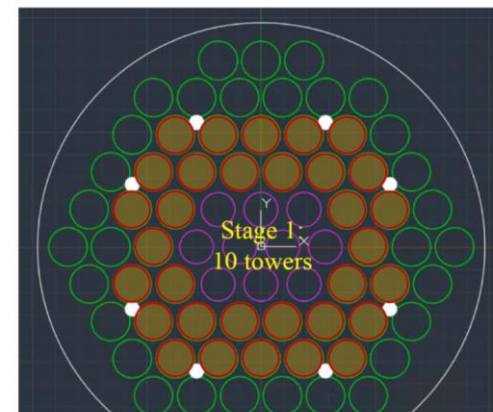
AMoRE-II shielding system



AMoRE-II detector: main components



Towers arrangement

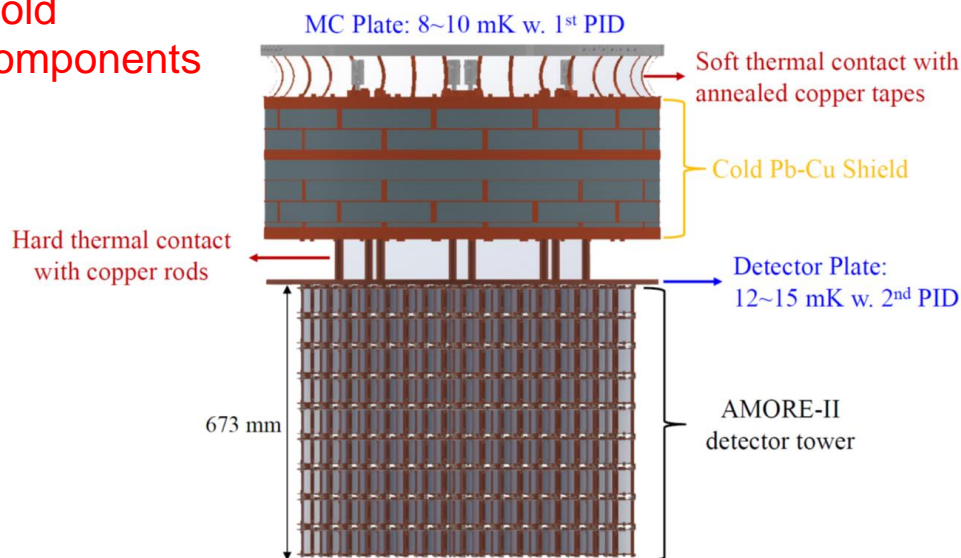


Stage 2: 10 + 32 towers = ~ 42 towers (~ 360 crystals)

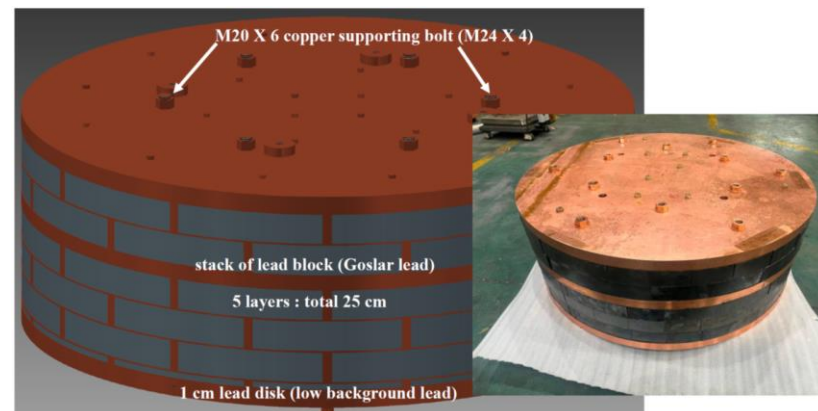
Maximum: 76 towers · 9 crystal/tower ~ 684 crystals

Ultimate maximum: 50 + 26 towers · 12 crystal/tower ~ 912 crystals

Cold components



Internal lead shield



copper plates and parts : done

Staking of lead bricks : ready

1 cm thick disk with low-activity lead: being produced

Plan to finish in Sep/2023

Radioactivity measurement for AMoRE-II



HPGe (CC1)



HPGe (14 ch array)



ICP-MS (Agilent 7900)



HPGe (CC2)



α ionization counter (XIA)



Production of ^{100}Mo и $^{48\text{depl}}\text{Ca}$

Production of ^{100}Mo : 120 kg (for CUP IBS) + 8,25 kg (for JSC “Fomos Materials”):

JSC «The Electrochemical Plant» (ECP), Zelenogorsk, Russia (<https://www.ecp.ru/eng/>)

In form of $^{100}\text{MoO}_3$ powder:

➤ Enrichment on ^{100}Mo : ~ 95%

➤ Radiopurity (ECP):

| | | |
|---------------------|--------------------------------|----------------------------------|
| ICP-MS at CUP | U: ~ 0.2 ppb | Th: ~ 0,05ppb |
| HPGe at BNO INR RAS | ^{226}Ra : ≤ 8 mBq/kg | ^{228}Ac : ≤ 3.5 mBq/kg |

| | [$\mu\text{Bq/kg}$] | ^{228}Ac | ^{228}Th | ^{226}Ra | ^{40}K |
|-----------|-------------------------------|-------------------|-------------------|-------------------|-----------------|
| ECP (BNO) | Raw $^{100}\text{MoO}_3$ | 260 ± 50 | 210 ± 50 | 260 ± 50 | 8500 ± 1400 |
| CUP | Purified $^{100}\text{MoO}_3$ | < 27 | < 16 | 110 ± 30 | 1700 ± 340 |

Yeon H., et al. *Front. Phys.* **11**, 1142136 (2023)

Calcium carbonate enriched on ^{40}Ca and depleted on ^{48}Ca : 4,5 kg (for JSC “Fomos Materials”)

Elektrohhimpripor (EKP), Lesnoy, Russia (<http://www.ehp-atom.ru/>)

In form of $^{40}\text{CaCO}_3$ powder:

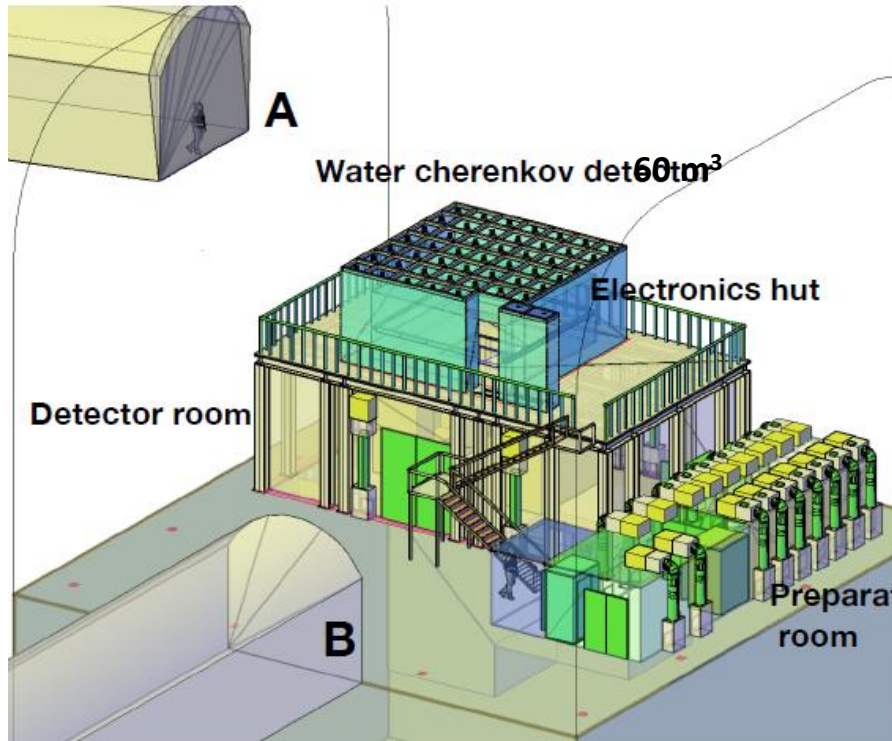
depletion on ^{48}Ca < 0,001%

✓ Radiopurity: U ≤ 0.1 ppb, Th ≤ 0,1 ppb, Sr= 1 ppm, Ba = 1 ppm,

✓ ^{226}Ra = 5 mBq/kg (NEOKHIM 1.4 mBq/kg), ^{228}Ac (^{228}Th) = 1 mBq/kg

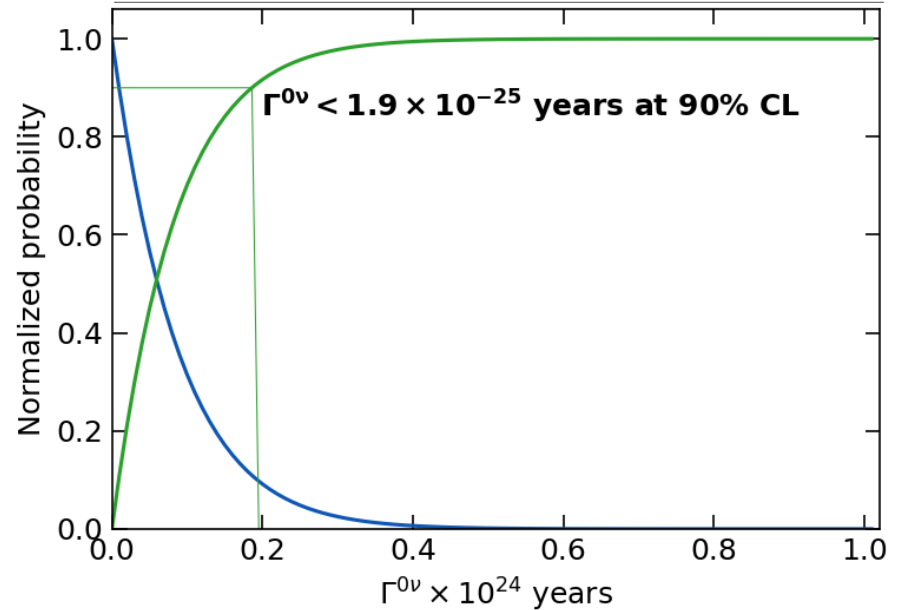
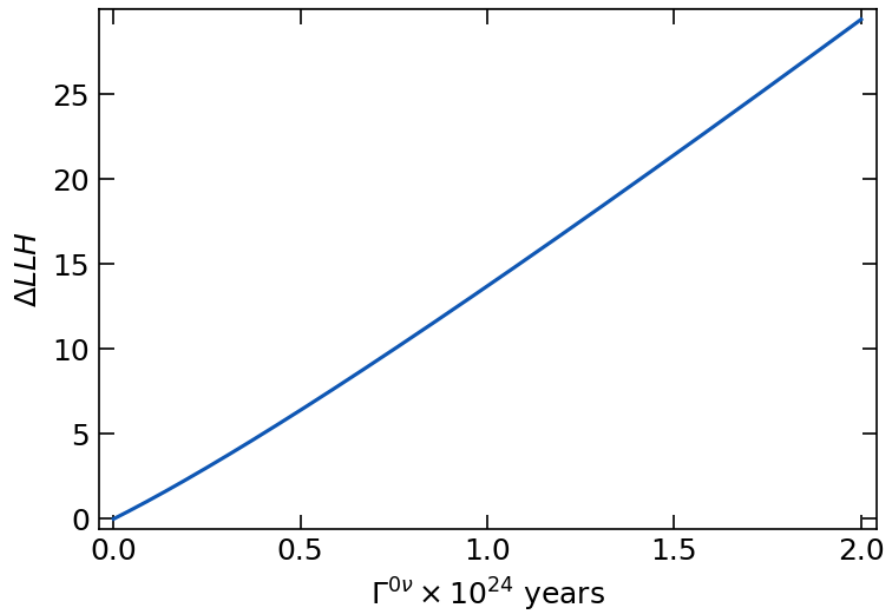
AMoRE Hall in Yemilab (October 2022)

AMoRE Hall in Yemilab



Radon reduction system
 Clean room
 (detector preparation in class 100)

^{100}Mo $0\nu\beta\beta$ limit from AMoRE-I



- ROI to contain most ($> 99\%$) of the $0\nu\beta\beta$ signal peak, $\epsilon \sim 81\%$
- ^{100}Mo effective exposure: $3.11 \text{ kg} \cdot \text{yr}$
- **Background = 0.037 ± 0.001 counts/keV/kg/year, from ROI side band.**
- Bayesian method (marginalization of nuisance parameters): combining the result of shape analysis at ROI, with a flat & exponential background constraint from the side band events for each crystal.

$T_{1/2}^{0\nu} > 3.7 \times 10^{24}$ years at 90% C.L. (Current best limit: 1.8×10^{24} of CUPID Mo)